

## C8706.05-113-11-R0 ACOUSTICAL PERFORMANCE TEST REPORT ASTM E 90 AND ASTM E 492

#### Rendered to

**ECORE International** 

Series/Model: Expona

**Specimen Type: Floor/Ceiling Assembly** 

Overall Size: 3023 mm by 3632 mm

	Summary of Test Results					
Data File	Result	<b>Description (Nominal Dimensions)</b>				
C8706.01E	STC 63 IIC 50	2.5 mm Expona Luxury Vinyl Tile, 25 mm FIRM-FILL® 3310 Gypsum Concrete, 2 mm ECORE International QT4002 Underlayment, 18 mm T&G OSB Subfloor, 406 mm Open Web Truss, 89 mm R-13 Fiberglass Insulation, 13 mm RC Deluxe <sup>TM</sup> Resilient Channels, 16 mm USG SHEETROCK® Brand FIRECODE® C core Gypsum Panel				

Reference should be made to Architectural Testing, Inc. Report C8706.05-113-11 for complete test specimen description.

130 Derry Court York, PA 17406-8405 phone: 717-764-7700 fax: 717-764-4129

www.archtest.com





### **Acoustical Performance Test Report**

ECORE International 715 Fountain Avenue Lancaster, Pennsylvania 17601

 Report
 C8706.05-113-11

 Test Date
 07/10/13

 Report Date
 07/25/13

 Record Retention End Date
 07/25/17

### **Project Scope**

ECORE International contracted Architectural Testing to conduct airborne sound transmission loss and impact sound transmission tests. A summary of the results is listed in the Test Results section, and the complete test data is included as attachments to this report. The client provided the test specimen.

#### **Test Methods**

The acoustical tests were conducted in accordance with the following standards. The equipment listed in the attachments meets the requirements of the following standards.

ASTM E 90-09, Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions

ASTM E 413-10, Classification for Rating Sound Insulation

ASTM E 492-09, Standard Test Method for Laboratory Measurement of Impact Sound Transmission Through Floor-Ceiling Assemblies Using the Tapping Machine

ASTM E 989-06 (2012), Classification for Determination of Impact Insulation Class (IIC)

ASTM E 2235-04 (2012) Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods

#### **Test Procedure**

All testing was conducted in the Vertical Transmission (VT) test chambers located in York, Pennsylvania. The microphones were calibrated before conducting the tests.

The sound transmission loss test was conducted in accordance with the ASTM E 90 test method using a single direction of measurement. Two background noise sound pressure level and fifty sound absorption measurements were conducted at each of the five microphone positions in the receiving (lower) room. Sound was generated in the source (upper) room, and two sound pressure level measurements were made simultaneously in both rooms, at each of the five microphone positions.

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### **Test Procedure** (Continued)

The impact sound transmission test was conducted in accordance with the ASTM E 492 test method. Two background noise sound pressure level and fifty sound absorption measurements were conducted at each of the five microphone positions in the receiving (lower) room. While the tapping machine was operating at each of the four locations on the floor surface, two sound pressure level measurements were made at each of five microphone positions in the receiving (lower) room.

The air temperature and relative humidity conditions were monitored and recorded during all measurements.

#### **Test Conditions**

Source Room		Receive Room	
Maximum Temperature	21.9 °C	Maximum Temperature	22.7 °C
Minimum Temperature	21.1 °C	Minimum Temperature	22.1 °C
Maximum Relative Humidity	51.8 %	Maximum Relative Humidity	52.5 %
Minimum Relative Humidity	46.9 %	Minimum Relative Humidity	51.7 %

#### **Test Calculations**

The STC (Sound Transmission Class) rating was calculated in accordance with ASTM E 413. The IIC (Impact Insulation Class) rating was calculated in accordance with ASTM E 989.

### **Test Specimen Construction**

The floor/ceiling test specimen was constructed in the 3048 mm long by 3658 mm wide by 457 mm high steel frame test opening. A drawing of the installation details is included in the attachments.

Two rows of dense neoprene foam (9.5 mm thick by 76 mm wide) were adhered to the top of the steel test frame bottom flange. The floor/ceiling assembly was placed in the steel frame on top of the dense neoprene foam. The perimeter of the floor/ceiling assembly was sealed to the steel frame with duct seal. Cure time for the gypsum concrete slab was a minimum of 14 days.

An outer frame was constructed from 31.8 mm thick rim board. The rim board was reduced to a depth of 438 mm. The 406 mm depth parallel chord trusses were hung with a JUS414 slant nail joist hanger on 610 mm center flush to the top of the outer frame.

The 18.3 mm tongue and groove OSB subfloor was bedded in Loctite® PL® 400® Subfloor & Deck Adhesive and secured to the trusses with 6d ringed shank nails (spaced 305 mm on center). The 88.9 mm fiberglass batt insulation occupied every cavity between trusses and was held flush to the OSB subfloor with 14 gauge galvanized utility wire.



### **Test Specimen Construction** (Continued)

The ClarkDietrich Building Systems RC Deluxe<sup>TM</sup> resilient channels were fastened to the truss bottoms on 406 mm centers with 31.8 mm Type S bugle head screws. The 15.9 mm USG SHEETROCK® Brand FIRECODE® C core gypsum panels were fastened to the resilient channels on 305 mm centers with 25.4 mm Type S bugle head screws. The seams of the gypsum panels were sealed with Pecora AC-20® FTR caulk and covered with Nashua Tape Products 324A premium foil tape.

The 2 mm ECORE International QT4002 resilient rubber underlayment was loose-laid on top of the OSB subfloor, and the seams were taped with pressure sensitive tape. A layer of 0.05 mm polyethylene sheet was loose-laid on top of the resilient rubber. The 25.4 mm Hacker Industries, Inc. FIRM-FILL® 3310 gypsum concrete was poured on top of the 0.05 mm polyethylene sheet.

A single layer of 0.05 mm polyethylene sheet was adhered to the gypsum concrete. The Gerbert 2525 flooring adhesive was troweled over the protective layer using a 1.5 mm by 1.5 mm square notch trowel. A single layer of the Polyflor Expona luxury vinyl tile was installed on top of the Gerbert 2525 flooring adhesive within one hour of application. A 100-pound roller was used to evenly compress the flooring into the adhesive. The perimeter of the flooring was sealed with duct seal.

### **Test Specimen Materials**

1 est opecimen materials							
Material	Dimensions (mm)	Thickness (mm)	Manufacturer and Series	Quantity	Average Weight	Total Weight	
Luxury Vinyl Tile	914.4 by 101.6	2.51	Polyflor Expona	10.98 m²	4.4 kg/m²	48.3 kg	
Gypsum Concrete	3023 by 3632	25.40	Hacker Industries, Inc. FIRM-FILL® 3310	10.98 m²	51.9 kg/m²	569.9 kg	
Underlayment	3023 by 3632	2.00	ECORE International QT4002	10.98 m²	1.9 kg/m²	20.9 kg	
OSB Subfloor	1219 by 2438	18.30	Tongue and Groove OSB Subfloor	10.98 m²	11.3 kg/m²	124.1 kg	
Open Web Truss	2962 by 89	406.00	York PB Truss L/360	20.7 lin m	6.4 kg/m	132.7 kg	
Rim Board	2959.1 by 31.8	438.15	Weyerhaeuser TimberStrand® LSL Rim Board	5.92 lin m	8.63 kg/m	51.1 kg	
Rim Board	3632 by 31.8	438.15	Weyerhaeuser TimberStrand® LSL Rim Board	7.26 lin m	8.63 kg/m	62.7 kg	

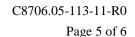


**Test Specimen Materials** (Continued)

Material	Dimensions (mm)	Thickness (mm)	Manufacturer and Series	Quantity	Average Weight	Total Weight
Fiberglass Insulation	2962 by 584	88.90	Johns Manville R-13	10.98 m²	1.25 kg/m²	13.7 kg
Resilient Channels	3632 by 66.7	12.70	ClarkDietrich Building Systems RC Deluxe <sup>TM</sup>	29.1 lin m	0.324 kg/m	9.4 kg
Gypsum Panel	1219 by 3032	15.90	USG SHEETROCK® Brand FIRECODE® C core	10.56 m²	11.9 kg/m²	125.7 kg

### **Comments**

The total weight of the floor/ceiling assembly was 1158.5 kg. Architectural Testing will store samples of the test specimen for four years. Photogaphs of the test specimen are included in the attachments. The design drawings, included in the attachments, accurately describe the test specimen.





Architectural Testing will service this report for the entire test record retention period. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained by Architectural Testing for the entire test record retention period.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing.

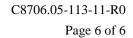
For ARCHITECTURAL TESTING, INC:

Daniel P. Platts
Technician I - Acoustical Testing

Bradlay D. Hunt Project Manager - Acoustical Testing

Attachments (7)

\* Stated by Client/Manufacturer N/A - Non Applicable





# **Revision Log**

Revision	Date	Page(s)	<b>Description</b>
R0	07/25/13	N/A	Original Report Issue



## Attachments

## Instrumentation

Instrument	Manufacturer	Model	ATI Number	Date of Calibration
Data Acquisition Unit	National Instruments	PXI-1033	63763	06/12 *
Source Room Microphone	PCB Piezotronics	378B20	63738	04/13
Source Room Microphone	PCB Piezotronics	378B20	63739	04/13
Source Room Microphone	PCB Piezotronics	378B20	64340	02/13
Source Room Microphone	PCB Piezotronics	378B20	63741	04/13
Source Room Microphone	PCB Piezotronics	378B20	63742	04/13
Receive Room Microphone	PCB Piezotronics	378B20	63748	04/13
Receive Room Microphone	PCB Piezotronics	378B20	63744	04/13
Receive Room Microphone	PCB Piezotronics	378B20	63745	04/13
Receive Room Microphone	PCB Piezotronics	378B20	63746	04/13
Receive Room Microphone	PCB Piezotronics	378B20	63747	04/13
Receive Room Environmental Indicator	Comet	T7510	63810	09/12
Receive Room Environmental Indicator	Comet	T7510	63811	09/12
Source Room Environmental Indicator	Comet	T7510	63812	09/12
Microphone Calibrator	Cirrus Research (HP)	CRL 511E	Y001777	06/13
Tapping Machine	Norsonic	N-211	Y003242	03/13

## **Test Chambers**

VT Receive Room Volume	155.8 m³
VT Source Room Volume	190 m³

<sup>\*</sup> The calibration frequency for this equipment is every two years per the manufacturer's recommendation.





## SOUND TRANSMISSION LOSS

ASTM E 90

Test Date	07/10/13
Data File No.	C8706.01E
Client	ECORE International
Description	2.5 mm Expona Luxury Vinyl Tile, 25 mm FIRM-FILL® 3310 Gypsum Concrete, 2 mm ECORE International QT4002 Underlayment, 18 mm T&G OSB Subfloor, 406 mm Open Web Truss, 89 mm R-13 Fiberglass Insulation, 13 mm RC Deluxe™ Resilient Channels, 16 mm USG SHEETROCK® Brand FIRECODE® C core Gypsum Panel
Specimen Area	10.98 m <sup>2</sup>
Technician	Daniel P. Platts

Test Chamber	VT Source Room	VT Receive Room
Temperature	21.5 °C	22.4 °C
Humidity	49.35 %	52.1 %

E	Background	A 1	Source	Receive	Specimen	95%	Number
Freq	SPL	Absorption	SPL	SPL	TL	Confidence	of
(Hz)	(dB)	(m²)	(dB)	(dB)	(dB)	Limit	<b>Deficiencies</b>
50	40.4	28.3	108	64	41	6.1	-
63	50.4	24.8	106	69	35	7.5	-
80	62.2	14.1	105	67	38	7.4	-
100	44.3	9.4	104	69	37	5.3	-
125	39.4	8.8	107	64	46	3.4	1
160	38.4	7.5	100	59	43	4.0	7
200	28.1	8.8	103	55	50	1.8	3
250	27.4	8.2	104	55	51	1.7	5
315	27.1	7.5	103	51	55	1.9	4
400	25.9	7.0	104	48	59	1.1	3
500	24.6	6.2	104	46	62	0.8	1
630	23.8	6.2	105	44	64	0.9	0
800	24.0	6.4	105	43	66	0.8	0
1000	24.4	6.3	104	41	66	0.7	0
1250	25.3	6.4	105	41	67	0.9	0
1600	21.7	6.5	104	39	69	0.7	0
2000	16.4	7.3	104	37	70	0.8	0
2500	12.7	8.2	102	34	71	0.7	0
3150	10.9	8.8	102	31	73	0.6	0
4000	8.5	9.8	101	29	73	0.9	0
5000	7.1	11.5	97	22	75	1.1	-
6300	6.8	14.8	92	12	80	1.1	-
8000	6.8	19.6	88	7	80	0.6	-
10000	6.7	25.7	82	5	75	0.7	-

STC Rating 63 (Sound Transmission Class)

Deficiencies 24 (Sum of Deficiencies)

Notes: 1) Receive Room levels less than 5 dB above the Background levels are highlighted in yellow.

2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.

3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied



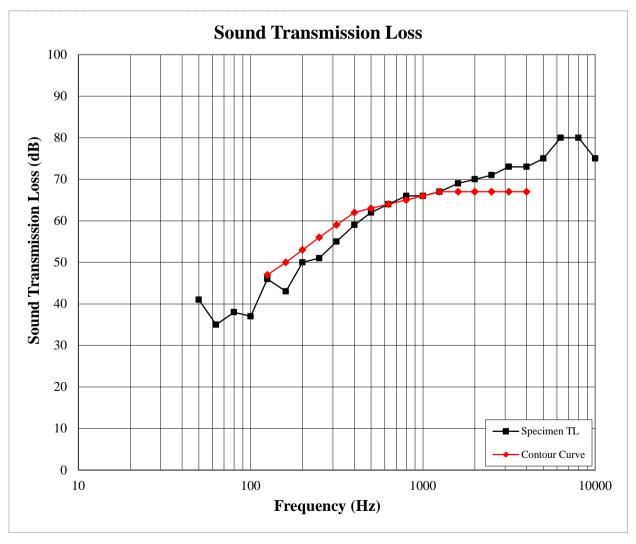


## SOUND TRANSMISSION LOSS

ASTM E 90

Test Date	07/10/13
Data File No.	C8706.01E
Client	ECORE International
Description	2.5 mm Expona Luxury Vinyl Tile, 25 mm FIRM-FILL® 3310 Gypsum Concrete, 2 mm ECORE International QT4002 Underlayment, 18 mm T&G OSB Subfloor, 406 mm Open Web Truss, 89 mm R-13 Fiberglass Insulation, 13 mm RC Deluxe™ Resilient Channels, 16 mm USG SHEETROCK® Brand FIRECODE® C core Gypsum Panel
Specimen Area	10.98 m <sup>2</sup>
Technician	Daniel P. Platts

Test Chamber	VT Source Room	VT Receive Room
Temperature	21.5 °C	22.4 °C
Humidity	49.35 %	52.1 %





## **IMPACT TRANSMISSION**

ASTM E 492



Test Date	07/10/13
Data File No.	C8706.01E
Client	ECORE International
Description	2.5 mm Expona Luxury Vinyl Tile, 25 mm FIRM-FILL® 3310 Gypsum Concrete, 2 mm ECORE International QT4002 Underlayment, 18 mm T&G OSB Subfloor, 406 mm Open Web Truss, 89 mm R-13 Fiberglass Insulation, 13 mm RC Deluxe™ Resilient Channels, 16 mm USG SHEETROCK® Brand FIRECODE® C core Gypsum Panel
Specimen Area	10.98 m <sup>2</sup>
Technician	Daniel P. Platts

Test Chamber	VT Receive Room
Temperature	22.4 °C
Humidity	52.1 %

Emag	D. J 1 CDY	4.7	Normalized Impact	95%	Number
Freq	Background SPL	Absorption	SPL	Confidence	of
(Hz)	(dB)	$(m^2)$	(dB)	Limit	Deficiencies
50	44.0	28.5	66	4.53	-
63	50.4	26.3	65	5.23	-
80	60.5	14.5	64	5.02	-
100	47.6	9.9	66	2.72	4
125	40.1	8.8	64	1.75	2
160	40.0	7.5	64	3.35	2
200	31.0	8.4	62	2.94	0
250	28.8	8.2	64	1.67	2
315	27.6	7.4	62	0.79	0
400	26.5	7.0	59	1.67	0
500	26.1	6.1	59	3.10	0
630	24.8	6.2	57	3.58	0
800	26.9	6.5	56	2.97	0
1000	27.0	6.3	52	1.96	0
1250	28.4	6.5	52	2.73	0
1600	25.3	6.5	53	3.09	2 7
2000	19.0	7.3	55	2.57	7
2500	15.2	8.2	52	2.47	7
3150	11.8	8.7	46	3.84	4
4000	9.1	9.6	39	5.08	_
5000	7.1	11.4	32	5.03	_
6300	6.8	14.8	26	4.70	-
8000	6.7	19.5	20	5.74	-
10000	6.7	25.7	13	3.38	-

IIC Rating50(Impact Insulation Class)Deficiencies30(Sum of Deficiencies)

Note: Receive Room levels less than 5 dB above the Background levels are highlighted in yellow.



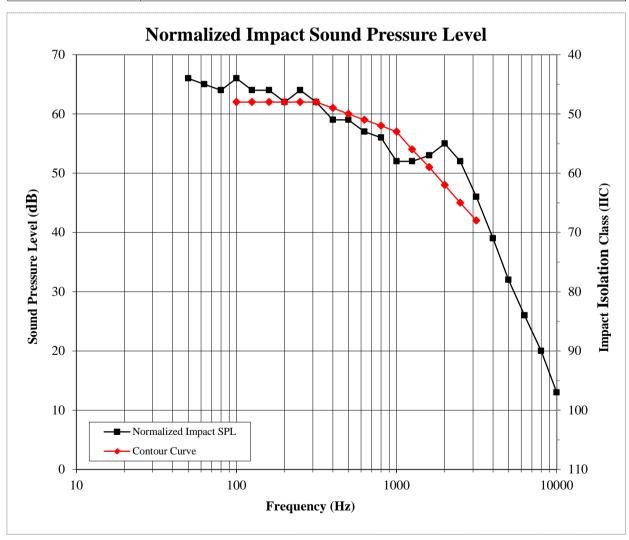


ASTM E 492



Test Date	07/10/13
Data File No.	C8706.01E
Client	ECORE International
Description	2.5 mm Expona Luxury Vinyl Tile, 25 mm FIRM-FILL® 3310 Gypsum Concrete, 2 mm
	ECORE International QT4002 Underlayment, 18 mm T&G OSB Subfloor, 406 mm Open
	Web Truss, 89 mm R-13 Fiberglass Insulation, 13 mm RC Deluxe™ Resilient Channels,
	16 mm USG SHEETROCK® Brand FIRECODE® C core Gypsum Panel
Specimen Area	10.98 m <sup>2</sup>
Technician	Daniel P. Platts

<b>Test Chamber</b>	VT Receive Room
Temperature	22.4 °C
Humidity	52.1 %





# **Photographs**



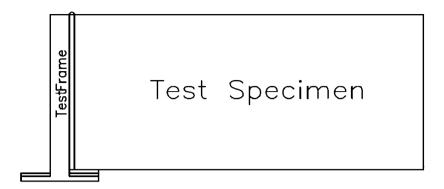
**Source Room View of Test Specimen Installation** 



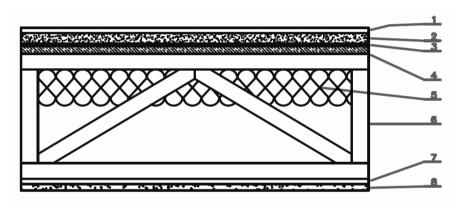
**Receive Room View of Test Specimen Installation** 



## **Drawings**



**Test Specimen Installation** 



**Cross Section View of Test Specimen**